

Voltage Oscillations during Anodic Polarization of Zinc in Water Solutions of NaOH

Emil Lilov^{1*}, Vanya Lilova¹, Svetlozar Nedev¹, Stephan Kozhukharov^{1,2}, Alaa M. Adam³, Christian Girginov⁴

¹Department of Physics, University of Chemical Technology and Metallurgy, Sofia, Bulgaria

²LAMAR Laboratory, University of Chemical Technology and Metallurgy, Sofia, Bulgaria

³Physics Department, Faculty of Science, Sohag University, Sohag, Egypt

⁴Department of Physical Chemistry, University of Chemical Technology and Metallurgy, Sofia, Bulgaria

Abstract: The present brief research deals with the appearance of voltage oscillations during galvanostatic anodization of Zn in the NaOH electrolyte. Hence, this research aims to describe the observed voltage oscillations, giving the most probable explication for their occurrence. Following previous results, the anodization was performed at 30 or 50 mA·cm⁻² in diluted 0.002 M NaOH aqueous solution for 100 or 240 s at room temperature. The respective voltage alterations were recorded and submitted for further analysis. The obtained curves and the probable reasons for the observed voltage oscillations were analyzed in detail. The main research result has become a concept for the correlation between the oscillations and the alteration of the growing layer resistivity. This suggests that the resistivity alters due to local heating effects inside the film. These effects probably cause irreversible structural changes in the bulk of the growing film, obviously related to the occurrence of oxygen vacancies. In this sense, this study initiates an entirely new field of investigation regarding the phenomena related to the Zn anodization in alkaline media at high current densities.

Keywords: zinc anodization, voltage oscillations, conductivity, Joule heat.

氫氧化鈉水溶液中鋅陽極極化過程中的電壓振盪

摘要：目前的簡要研究涉及在氫氧化鈉電解質中對鋅進行恆電流陽極氧化過程中電壓振盪的出現。因此，本研究旨在描述觀察到的電壓振盪，給出它們發生的最可能的解釋。根據先前的結果，陽極氧化在 30 或 50 毫安/厘米² 下在稀釋的 0.002M 氫氧化鈉水溶液中在室溫下進行 100 或 240 秒。記錄並提交相應的電壓變化以供進一步分析。詳細分析了獲得的曲線和觀察到的電壓振盪的可能原因。主要研究成果已成為振盪與生長層電阻率變化之間相關性的概念。這表明電阻率由於薄膜內部的局部加熱效應而改變。這些影響可能會導致大部分生長薄膜發生不可逆的結構變化，這顯然與氧氣休假的發生有關。從這個意義上說，這項研究開創了一個全新的研究領域，即高電流密度下鹼性介質中與鋅陽極氧化相關的現象。

关键词：鋅陽極氧化、電壓振盪、電導率、焦耳熱。

Received: July 6, 2022 / Revised: August 2, 2022 / Accepted: September 1, 2022 / Published: October 30, 2022

Fund Project: Scientific Research Section of University of Chemical Technology and Metallurgy - Sofia, Bulgaria (Contract 12238/2022)

About the authors: Emil Lilov, Vanya Lilova, Svetlozar Nedev, Department of Physics, University of Chemical Technology and Metallurgy, Sofia, Bulgaria; Stephan Kozhukharov, Department of Physics, University of Chemical Technology and Metallurgy, Sofia, Bulgaria; LAMAR Laboratory, University of Chemical Technology and Metallurgy, Sofia, Bulgaria; Alaa M. Adam, Physics Department, Faculty of Science, Sohag University, Sohag, Egypt; Christian Girginov, Department of Physical Chemistry, University of Chemical Technology and Metallurgy, Sofia, Bulgaria

Corresponding author Emil Lilov, emo.lilov@uctm.edu, emo_vavel@yahoo.com

1. Introduction

It is out of doubt that the anodic polarization of the zinc is essential for the researchers. This interest arises mainly because of the development of energy storage devices [1–12], but there are many other fields of application of zinc anodes. It is important to mention that the anodic films on zinc possess a great variety of chemical compositions and morphologies [13–22].

Several deviations from the “normal” behavior were observed for the anodic polarization of zinc. The dependence of the duration of the induction period on the concentration of the forming electrolyte for the anodizing of zinc in water solutions of oxalic acid is “opposite to the normal behavior.” Commonly, the duration of the induction period increases with an increase in the concentration, while for the zinc it decreases [23]. Another anomalous behavior is self-destroying of the film in water borate electrolytes [24]. Further, during other experiments, on the anodization of Zn in NaOH electrolyte [25], it was established that voltage oscillations appear at the higher current density values range. These oscillations were not commented in that work, and will be described in this brief study.

Hence, the aim of this research is to describe the observed voltage oscillations, giving the most probable explanation for their occurrence.

2. Materials and Methods

The electrodes with area 2cm^2 were cut out of zinc foil (Alfa Aesar, 0.25 mm thick, purity 99.98%). The working surface was degreased with a 2% Nital and was further electropolished in an alcohol solution of phosphoric acid for 20 min at 20 V and temperature of 278 K according to [21] in a cell with a palladium cathode. The process of anodic polarization was carried out in a standard two-electrode cell with gold cathode without stirring to avoid hydrodynamic processes. Water solutions of NaOH with concentrations $8\text{mM}\cdot\text{dm}^{-3}$ and $2\text{mM}\cdot\text{dm}^{-3}$ were used as film formation electrolytes. The current densities were 30, 35, and $50\text{mA}\cdot\text{cm}^{-2}$. The temperature was kept at 293 K.

3. Results and Discussion

A typical kinetic curve for zinc anodized in a water solution of sodium hydroxide is represented in Fig. 1. The difference between the “normal” kinetic and the present in Fig. 1 is the presence of point 1, in which the slope of the curve dU/dQ changes. It was called “bending point.” Before this point, the slope is greater than after it. The reason for the appearance of this change, and the dependence of the position of point 1 on the parameters of the anodic polarization were discussed in our previous work [25].

An interesting phenomenon was observed at high values of the current and the voltage (i.e. at small values of the formation electrolyte concentrations) in the vicinity of the bending point (Fig. 2).

The appearance of oscillations is observable around this point. These oscillations appear before this point (U_{bend} , Q_{bend}) and quench after it. It was also observed that at lower current density ($30\text{mA}\cdot\text{cm}^{-2}$), these oscillations are with lower amplitude and shorter, whereas at $50\text{mA}\cdot\text{cm}^{-2}$ are larger and more clearly expressed.

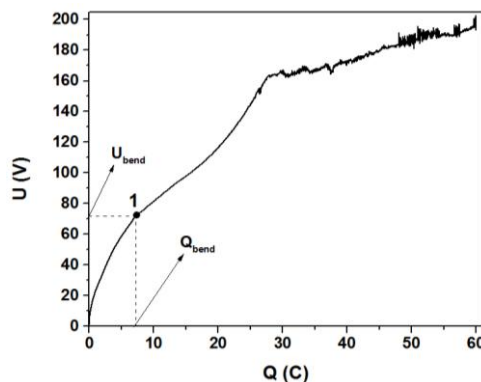


Fig. 1 A typical kinetic curve for zinc anodized in $8\text{mM}\cdot\text{dm}^{-3}$ water solution of NaOH with $j = 35\text{mA}\cdot\text{cm}^{-2}$ at 293 K

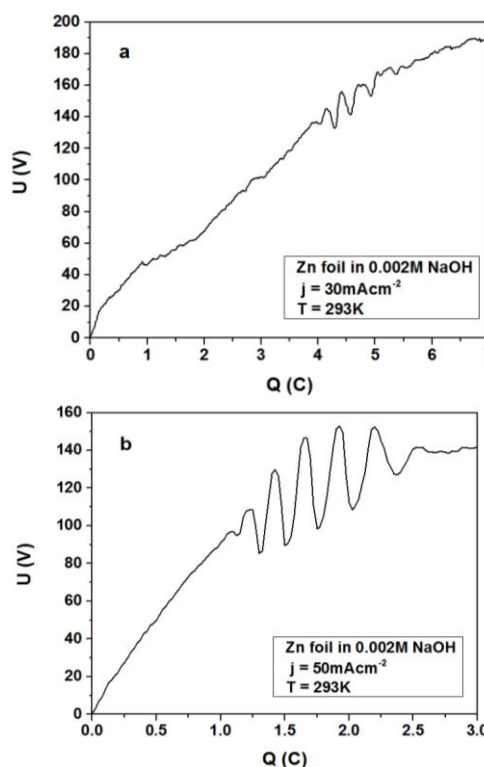


Fig. 2 A typical kinetic curve for zinc anodized in $8\text{mM}\cdot\text{dm}^{-3}$ water solution of NaOH with $j = 35\text{mA}\cdot\text{cm}^{-2}$ at 293 K

The alteration in the anodic film conductivity at 305 K [25] can explain this difference that could be used as additional evidence for the hypothesis proposed in [25], that the change in the kinetic slope is a result of the change in the film conductivity, due to the temperature increase.

As was mentioned in [25], after reaching a defined thickness, the resistance of the growing film becomes rather high. As the main result, the Joule heat increases, resulting in an increment of the layer temperature. When the temperature inside the layer reaches 305 K, structural alterations become in its bulk. These

alterations lead to decay of its specific resistance, which causes an increase in the slope of the kinetic curve. The generated heat does not allow temperature decrement, so that the growing layer maintains its specific resistance values (Fig. 1). At sufficiently high current and voltage values, the reaching of 305 K becomes at a relatively low layer thickness. When its specific resistance decays, the Joule heat decreases, as well. The film undergoes cooling and its temperature decays below 305 K. Hence, the newly grown layer possesses higher specific resistance. In turn, it promotes an increment of the Joule heat, resulting in reaching 305 K. Thus, the specific resistance decreases again and this cycle repeats, but at higher film thickness. Hence, after several cycles, the resulting resistance of the film becomes sufficiently high to maintain a temperature above 305 K. As result, the anodization process continues without voltage oscillations, and at lower specific resistance of the layer. Therefore the slope of the kinetic curve is smaller at the bending point.

Following this concept, the oscillations appear at lower potential values, when higher currents are applied. This fact is a consequence of the accelerated heat release at the application of higher currents. However, the heat dissipation remains at the same rate since the geometry of the system is the same, and the specific resistance alteration also appears at the same temperature. These effects are shown in Fig. 2.

4. Conclusion

This research is devoted to the appearance of voltage oscillations, during Zn anodization in alkaline medium at high current densities. Their occurrence was explained, suggesting an alteration of the specific resistance of the growing layer, due to localized temperature increment in its bulk. Further, it was established that the temperature elevation is a consequence of the Joule heat, resulting from the applied high current densities. Once a critical temperature of 305 K is reached, the film resistance decays, resulting in a temperature decrease. Hence, the main achievement of this study is exactly the description of this concept regarding the most probable mechanism of the observed voltage oscillations.

In this sense, this study initiates an entirely new field of investigations, regarding the phenomena, related to the Zn anodization in alkaline media at high current densities. The exact structural changes in the formatted layer will be an object of future research activities.

Acknowledgments

The funding of the Scientific Research Section of University of Chemical Technology and Metallurgy – Sofia, Bulgaria, under contract 12238/2022 is highly appreciated.

References

- [1] QIU H., DU X., ZHAO J., WANG Y., JU J., CHEN Z., HU Z., YAN D., ZHOU X., and CUI G. Zinc anode-compatible in-situ solid electrolyte interphase via cation solvation modulation. *Nature Communications*, 2019, 10: 5374. <https://doi.org/10.1038/s41467-019-13436-3>
- [2] JIA H., WANG Z., TAWIAH B., WANG Y., CHAN C.-Y., FEI B., and PAN F. Recent advances in zinc anodes for high-performance aqueous Zn-ion batteries. *Nano Energy*, 2020, 70: 104523. <https://doi.org/10.1016/j.nanoen.2020.104523>
- [3] HAO J., LI X., ZHANG S., YANG F., ZENG X., ZHANG S., BO G., WANG C., and GUO Z. Designing Dendrite-Free Zinc Anodes for Advanced Aqueous Zinc Batteries. *Advanced Functional Materials*, 2020, 30(30): 2001263. <https://doi.org/10.1002/adfm.202001263>
- [4] CHEN Y., LI J., ZHANG S., CUI J., and SHAO M. Highly reversible zinc anode enhanced by ultrathin MnO₂ cathode material film for high-performance zinc-ion batteries. *Advanced Materials Interfaces*, 2020, 7(15): 2000510. <https://doi.org/10.1002/admi.202000510>
- [5] WANG F., BORODIN O., GAO T., FAN X., SUN W., HAN F., FARAONE A., DURA J.A., XU K., and WANG C. Highly reversible zinc metal anode for aqueous batteries. *Nature Materials*, 2018, 17: 543-549. <https://doi.org/10.1038/s41563-018-0063-z>
- [6] XIAO X., LIU W., WANG K., LI C., SUN X., ZHANG X., LIU W., and MA Y. High-performance solid-state Zn batteries based on a free-standing organic cathode and metal Zn anode with an ordered nano-architecture. *Nanoscale Advances*, 2020, 2(1): 296-303. <https://doi.org/10.1039/C9NA00562E>
- [7] MA L., CHEN S., LI H., RUAN Z., TANG Z., LIU Z., WANG Z., HUANG Y., PEI Z., ZAPIEN J.A., and ZHI C. Initiating a mild aqueous electrolyte Co₃O₄/Zn battery with 2.2 V-high voltage and 5000-cycle lifespan by a Co(III) rich-electrode. *Energy & Environmental Science*, 2018, 11(9): 2521-2530. <https://doi.org/10.1039/C8EE01415A>
- [8] MING J., GUO J., XIA C., WANG W., and ALSHAREEF H.N. Zinc-ion batteries: Materials, mechanisms, and applications. *Materials Science and Engineering R: Reports*, 2019, 135: 58-84. <https://doi.org/10.1016/j.mser.2018.10.002>
- [9] ZHANG Y., CHEN Z., QIU H., YANG W., ZHAO Z., ZHAO J., and CUI G. Pursuit of reversible Zn electrochemistry: a time-honored challenge towards low-cost and green energy storage. *NPG Asia Materials*, 2020, 12: Article number: 4. <https://doi.org/10.1038/s41427-019-0167-1>
- [10] CHEN Z., WANG P., JI Z., WANG H., LIU J., WANG J., HU M., and HUANG Y. High-Voltage Flexible Aqueous Zn-Ion Battery with Extremely Low Dropout Voltage and Super-Flat Platform. *Nano-Micro Letters*, 2020, 12: Article number: 75. <https://doi.org/10.1007/s40820-020-0414-6>
- [11] SONG Z., DING J., LIU B., LIU X., HAN X., DENG Y., HU W., and ZHONG C. Zinc-Air Batteries: A Rechargeable Zn-Air Battery with High Energy Efficiency and Long Life Enabled by a Highly Water-Retentive Gel Electrolyte with Reaction Modifier. *Advanced Materials*, 2020, 32(22): 2070172. <https://doi.org/10.1002/adma.202070172>
- [12] ZHANG Y., WAN F., HUANG S., WANG S., NIU Z., and CHEN J. A chemically self-charging aqueous zinc-ion battery. *Nature Communications*, 2020, 11: Article number:

2199. <https://doi.org/10.1038/s41467-020-16039-5>
- [13] TOURI F., SAHARI A., ZOUAOU A., and DEFLORIAN F. Detection and Characterization of ZnO on a Passive Film of Pure Zinc. *International Journal of Electrochemical Science*, 2017, 12(11): 10813-10823. <https://doi.org/10.20964/2017.11.20>
- [14] WU X., LU G., LI C., and SHI G. Room-temperature fabrication of highly oriented ZnO nanoneedle arrays by anodization of zinc foil. *Nanotechnology*, 2006, 17(19): 4936-4940. <https://doi.org/10.1088/0957-4484/17/19/026>
- [15] BEEDRI N., INAMDAR Y., SAYYED S.A., SHAIKH A., JADKAR S., and PATHAN H. Growth of Zinc Oxide Porous Films via Electrochemical Anodization Using Glycerol Based Electrolyte. *Chemistry & Chemical Technology*, 2014, 8(3): 283-286. <https://doi.org/10.23939/chcht08.03.283>
- [16] SHETTY A., and NANDA K.K. Synthesis of zinc oxide porous structures by anodization with water as an electrolyte. *Applied Physics A*, 2012, 109(1): 151-157. <https://doi.org/10.1007/s00339-012-7023-2>
- [17] REMEŠOVÁ M., KLAKURKOVÁ L., HORYNOVÁ M., ČELKO L., and KAISER J. Preparation of Metallographic Samples with Anodic Layers. *Materials Science Forum*, 2017, 891: 106-110. <https://doi.org/10.4028/www.scientific.net/MSF.891.106>
- [18] RAVANBAKSH A., RASHCHI F., SOHI M.H., NEKOUEI R.K., and SAMARIN M.M. Synthesis and characterization of porous zinc oxide nano-flakes film in alkaline media. *Journal of Ultrafine Grained and Nanostructured Materials*, 2018, 51(1): 32-42. <https://doi.org/10.22059/jufngsm.2018.01.05>
- [19] ZARASKA L., MIKA K., SYREK K., and SULKA G.D. Formation of ZnO nanowires during anodic oxidation of zinc in bicarbonate electrolytes. *Journal of Electroanalytical Chemistry*, 2017, 801: 511-520. <https://doi.org/10.1016/j.jelechem.2017.08.035>
- [20] ZARASKA L., MIKA K., HNIDA K.E., GAJEWSKA M., ŁOJEWSKIC T., JASKULA M., and SULKA G.D. High aspect-ratio semiconducting ZnO nanowires formed by anodic oxidation of Zn foil and thermal treatment. *Materials Science and Engineering: B*, 2017, 226: 94-98. <https://doi.org/10.1016/j.mseb.2017.09.003>
- [21] PARK J., KIM K., and CHOI J. Formation of ZnO nanowires during short durations of potentiostatic and galvanostatic anodization. *Current Applied Physics*, 2013, 13(7): 1370-1375. <https://doi.org/10.1016/j.cap.2013.04.015>
- [22] SHRESTHA N.K., HAHN R., LEE K., TIGHINEANU A., and SCHMUKI P. Electrochemically Assisted Self-Assembling of ZnF₂-ZnO Nanospheres: Formation of Hierarchical Thin Porous Films. *ECS Electrochemistry Letters*, 2014, 3(2): E1. <https://doi.org/10.1149/2.003402eel>
- [23] LILOV E., LILOVA V., GIRGINOV C., KOZHUKHAROV S., TSANEV A., and YANCHEVA D. Induction periods during anodic polarization of zinc in aqueous oxalic acid solutions. *Materials Chemistry and Physics*, 2019, 223: 727-736. <https://doi.org/10.1016/j.matchemphys.2018.11.044>
- [24] LILOV E., LILOVA V., GIRGINOV C., KOZHUKHAROV S., NEDEV S., TSANEV A., YANCHEVA D., and VELINOVA V. Anodic behavior of zinc in aqueous borate electrolytes. *Materials Chemistry and Physics*, 2020, 239: 122081. <https://doi.org/10.1016/j.matchemphys.2019.122081>
- [25] LILOV E., LILOVA V., GIRGINOV C., KOZHUKHAROV S., NEDEV S., TSANEV A., YANCHEVA D., VELINOVA V., and ILIEVA D. Kinetics of galvanostatic anodic polarization of Zn in NaOH solutions and characterization of the resulting layers. *Materials Chemistry and Physics*, 2021, 263: 124298. <https://doi.org/10.1016/j.matchemphys.2021.124298>

參考文:

- [1] QIU H., DU X., ZHAO J., WANG Y., JU J., CHEN Z., HU Z., YAN D., ZHOU X., 和 CUI G. 鋅陽極原位兼容通過陽離子溶劑化調製的固體電解質界面。自然通訊, 2019, 10: 5374. <https://doi.org/10.1038/s41467-019-13436-3>
- [2] JIA H., WANG Z., TAWIAH B., WANG Y., CHAN C.-Y., FEI B., 和 PAN F. 高性能水系鋅離子電池鋅陽極的最新進展。納米能源, 2020年, 70: 104523。 <https://doi.org/10.1016/j.nanoen.2020.104523>
- [3] HAO J., LI X., ZHANG S., YANG F., ZENG X., ZHANG S., BO G., WANG C., 和 GUO Z. 為高級水系鋅電池設計無枝晶鋅陽極. 先進功能材料, 2020, 30(30): 2001263. <https://doi.org/10.1002/adfm.202001263>
- [4] CHEN Y., LI J., ZHANG S., CUI J., 和 SHAO M. 用於高性能鋅離子電池的超薄二氧化錳正極材料膜增強的高度可逆鋅負極。先進材料接口, 2020, 7(15): 2000510. <https://doi.org/10.1002/admi.202000510>
- [5] WANG F., BORODIN O., GAO T., FAN X., SUN W., HAN F., FARAONE A., DURA J.A., XU K., 和 WANG C. 用於水系電池的高度可逆鋅金屬陽極. 自然材料, 2018, 17: 543-549. <https://doi.org/10.1038/s41563-018-0063-z>
- [6] XIAO X., LIU W., WANG K., LI C., SUN X., ZHANG X., LIU W., 和 MA Y. 基於獨立有機物的高性能固態鋅電池具有有序納米結構的陰極和金屬鋅陽極。納米進展, 2020, 2(1): 296-303. <https://doi.org/10.1039/C9NA00562E>
- [7] MA L., CHEN S., LI H., RUAN Z., TANG Z., LIU Z., WANG Z., HUANG Y., PEI Z., ZAPIEN J.A., 和 ZHI C. 啟動溫和的水性電解質氧化鈷/鋅電池具有 2.2 V 高電壓和 5000 次循環壽命, 由富含鈷(III) 的電極製成。能源與環境科學, 2018, 11(9): 2521-2530. <https://doi.org/10.1039/C8EE01415A>
- [8] MING J., GUO J., XIA C., WANG W., 和 ALSHAREEF H.N. 鋅離子電池: 材料、機制和應用。材料科學與工程 R: 報告, 2019, 135: 58-84. <https://doi.org/10.1016/j.mser.2018.10.002>
- [9] ZHANG Y., CHEN Z., QIU H., YANG W., ZHAO Z., ZHAO J., 和 CUI G. 追求可逆鋅電化學: 對低成本和綠色儲能的長期挑戰。自然出版集團亞洲材料, 2020年, 12: 文章編號: 4. <https://doi.org/10.1038/s41427-019-0167-1>
- [10] CHEN Z., WANG P., JI Z., WANG H., LIU J., WANG J., HU M., 和 HUANG Y. 高壓柔性水系鋅離子電池具有極低的電壓差和超平台。納米微訊, 2020, 12: 文章編號: 75. <https://doi.org/10.1007/s40820-020-0414-6>
- [11] SONG Z., DING J., LIU B., LIU X., HAN X., DENG Y., HU W., 和 ZHONG C. 鋅空氣電池: 一種高能效的可充電鋅空氣電池具有反應調節劑的高保水性凝膠電解質可實現長壽命。先進材料, 2020, 32(22): 2070172. <https://doi.org/10.1002/adma.202070172>
- [12] ZHANG Y., WAN F., HUANG S., WANG S., NIU Z.,

和 CHEN J. 一種化學自充電水系鋅離子電池。自然通訊, 2020, 11: 文章編號 : 2199. <https://doi.org/10.1038/s41467-020-16039-5>

[13] TOURI F.、SAHARI A.、ZOUAOUI A. 和 DEFLORIAN F. 純鋅鈍化膜上 氧化鋅 的檢測和表徵。國際電化學科學雜誌, 2017, 12(11): 10813-10823. <https://doi.org/10.20964/2017.11.20>

[14] WU X.、LU G.、LI C. 和 SHI G. 通過鋅箔陽極氧化在室溫下製造高取向 氧化鋅 納米針陣列。納米技術, 2006, 17(19): 4936-4940. <https://doi.org/10.1088/0957-4484/17/19/026>

[15] BEEDRI N.、INAMDAR Y.、SAYYED S.A.、SHAIKH A.、JADKAR S. 和 PATHAN H. 使用基於甘油的電解質通過電化學陽極氧化生長氧化鋅多孔薄膜。化學化工, 2014, 8(3): 283-286. <https://doi.org/10.23939/chcht08.03.283>

[16] SHETTY A. 和 NANDA K.K. 以水為電解質陽極氧化合成氧化鋅多孔結構。應用物理一個, 2012, 109(1): 151-157. <https://doi.org/10.1007/s00339-012-7023-2>

[17] REMEŠOVÁ M.、KLAKURKOVÁ L.、HORYNOVÁ M.、ÇELKO L. 和 KAISER J. 帶陽極層的金相樣品的製備。材料科學論壇, 2017, 891: 106-110. <https://doi.org/10.4028/www.scientific.net/MSF.891.106>

[18] RAVANBAKHS A.、RASHCHI F.、SOHI M.H.、NEKOU EI R.K. 和 SAMARIN M.M. 鹼性介質中多孔氧化鋅納米片薄膜的合成與表徵超細晶粒與納米結構材料學報, 2018, 51(1): 32-42. <https://doi.org/10.22059/jufgmsm.2018.01.05>

[19] ZARASKA L.、MIKA K.、SYREK K. 和 SULKA G.D. 在碳酸氫鹽電解質中鋅的陽極氧化過程中 氧化鋅 納米線的形成。電分析化學雜誌, 2017, 801: 511-520. <https://doi.org/10.1016/j.jelechem.2017.08.035>

[20] ZARASKA L.、MIKA K.、HNIDA K.E.、GAJEWSKA M.、ŁOJEWSKIC T.、JASKUŁA M.、和 SULKA G.D. 通過鋅箔陽極氧化和熱處理形成的高縱橫比半導體 氧化鋅 納米線。材料科學與工程 : B, 2017, 226: 94-98. <https://doi.org/10.1016/j.mseb.2017.09.003>

[21] PARK J.、KIM K. 和 CHOI J. 在短時間的恆電位和恆電流陽極氧化過程中形成 氧化鋅 納米線。當前應用物理, 2013, 13(7): 1370-1375. <https://doi.org/10.1016/j.cap.2013.04.015>

[22] SHRESTHA N.K.、HAHN R.、LEE K.、TIGHINEANU A. 和 SCHMUKI P. 氟化鋅-氧化鋅 納米球的電化學輔助自組裝 : 分層多孔薄膜的形成。電化學會電化學快報, 2014, 3(2): E1. <https://doi.org/10.1149/2.003402eel>

[23] LILOV E.、LILOVA V.、GIRGINOV C.、KOZHUKHAROV S.、TSANEV A. 和 YANCHEVA D. 鋅在草酸水溶液中陽極極化期間的誘導期。材料化學與物理, 2019, 223: 727-736. <https://doi.org/10.1016/j.matchemphys.2018.11.044>

[24] LILOV E.、LILOVA V.、GIRGINOV C.、KOZHUKHAROV S.、NEDEV S.、TSANEV A.、YANCHEVA D. 和 VELINOVA V. 鋅在硼酸鹽電解質水溶液中的陽極行為。材料化學與物理, 2020, 239: 122081. <https://doi.org/10.1016/j.matchemphys.2019.122081>

[25] LILOV E.、LILOVA V.、GIRGINOV C.、KOZHUKHAROV S.、NEDEV S.、TSANEV A.、

YANCHEVA D.、VELINOVA V. 和 ILIEVA D. 鋅在氫氧化鈉溶液中的恆電流陽極極化動力學和所得層的表徵。材料化學與物理, 2021 年, 263 : 124298. <https://doi.org/10.1016/j.matchemphys.2021.124298>